



# FabricAir® Combi 20

FabricAir® Combi 20 is a permeable, flame-retardant, Oeko-Tex 100 certified fabric. It is a strong and durable fabric; machine washable and retains its dimensions after washing (max. 0.5% shrinkage). The permeability is uniform (max. 5% variation) and achieved by thermo-fixation.

This fabric is rated for cleanrooms and associated controlled environments: Cleanliness Class 3 (ISO 14644-1 Table 1). It comes with a 5-year warranty and is supplied in 9 standard colors, with the option of printed custom colors and custom patterns. All flow models, as well as shape retention options are available and it is compatible with the FabricAir® VarioDuct™.

FEATURES AVAILABLE	
Washable	Yes
Warranty, years	5
Permeable	Yes
Flame Retardant	Yes

STANDARD COLORS AVAI	LABLE
3000 White	4
3001 Blue	
3002 Orange	
3003 Dark Gray	
3004 Black	
3005 Red	
3006 Light Gray	
3007 Green	
3008 Tan	

COLORS AND PATTERNS AVAILABLE	
Dye colors available	No
Coloring by Surface Print	Yes
Seamless Pattern by surface print	Yes
Artwork, print	Yes
Logos, print	Yes
Lettering, print	Yes

# DATA: FabricAir® Combi 20

#### **PROPERTIES**

Fabric type:	Polyester	
Weight:	260 g/m <sup>2</sup>	EN ISO 12127:1997
Thickness:	0,40 mm	EN ISO 5084:1996
Permeability:	40 (±5%) m³/m²/h at 120 Pa	EN ISO 9237:1995
Strength - Warp:	2400 N	EN ISO 13934-1
Strength - Weft:	800 N	EN ISO 13934-1
Shrinkage:	0,5% Max.	EN ISO 5077
Heat resistance - continuous:	from -40°C to +140°C	
Heat resistance - softening:	+240°C	

#### **CODE COMPLIANCE**

Reaction to fire (European Union):	B-s1,d0	EN 13501-1
Reaction to fire (Denmark):	Yes	DS 428
Reaction to fire (France):	M1	NFP 92:507
Reaction to fire (Republic of China):	B-s1,d0,t1	GB 8624
Reaction to fire (USA):	Yes	UL 723
Reaction to fire (Canada):	Yes	ULC s102.2
Cleanrooms and associated controlled environments:	Class 3	EN ISO 14644-1

#### **PERFORMANCE CERTIFICATES**

#### **ADDITIONAL APPROVALS**

OEKO-TEX®·	Vec	OEKO-TEX® Standard 100
OLKO-ILX.	163	OLKO-ILX Staridard 100

## **OPTIONAL FABRICAIR INNOVATIONS**

All-i	in-One:	Yes	
360	° hoops:	Yes	

### Disclaimer

FabricAir® believes that all data, statements, technical information, etc., listed in this Technical Data Sheet regarding the product and the use of the product are accurate and reliable. However, the product will only be covered by FabricAir®'s guarantees or warranty if the final use for the product has been approved by FabricAir® in writing. No representative is authorized to approve the final use of the product on behalf of FabricAir®.



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