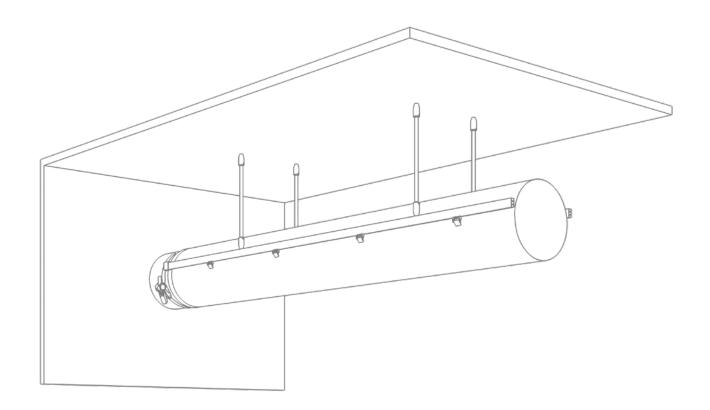
# **FabricAir**

# Type 06

### **Installation Manual**



Type 06 suspension is compatible with classic ducts without shape retaining hardware.

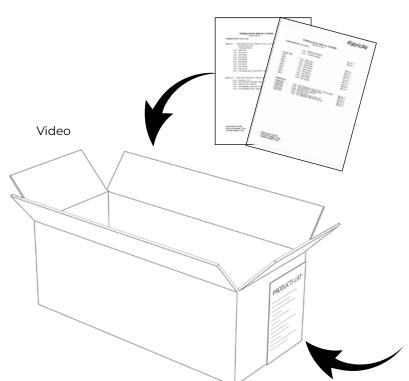
Type 06 suspension is a rigid, double H-Rail suspension with aluminum rod supports connecting the H-Rail to the ceiling structure.

Animation

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#### 1.0 OPENING PACKAGE



Box 1 includes all project documentation:

- System Drawing(s)
- Installation Guide
- Packing List (by box)
- Packing List (by positions)

Box number and contents list visible on external box label.



# 

		<del>-</del> FabricAıı
	Packing List for order no. 1572946 Listed by Box no.	
Customer PO r	no.: Nate Verbal	
BOX no. 1: S	SIZE: 590x210x275 mm, WEIGHT: Gross 7 kg. Net 5.9 INSTRUCTION BAG	kg.
	- Drawing included	
	Inlet round	Tag No. 100.1
	Duct Round	Tag No. 100.2
		Tag No. 100.3
	Duct Round Duct Round	Tag No. 100.4 Tag No. 100.5
	End cap Zip Duct Round	Tag No. 100.6
	Duct Round Duct Round	Tag No. 100.7
	End cap Zip	Tag No. 100.8 Tag No. 100.9
	(18) Fixing Strap, Y/Z, Ø710/27.9°, 2,46 m, Black	Suspension
4 pcs 1 pcs 6 pcs 7 pcs	iZE: 2070x150x100 mm, WEIGHT: Gross S kg, Net 3. (21) Rail, H, 27 (06) Connector, SS Metal, H-Rail (08) End Lock, H-Rail SS (38) Adjustable Cable lock, H-rail, SS (38) Adjustable Cable 2 meter, SS	Suspension Suspension Suspension Suspension Suspension
Total volume: 0	ight: 12 kg	
Total Net weigh	nt: 9.3 kg	

- There are two packing lists by box and by position. Each box may contain either suspension components or ducting. Each duct section/component has a Tag number (Tag No. XXX.X). Suspension elements have part ID numbers. Example: (21) H-Rail, 2 m. In this case, (21) is part ID.
- Tag numbers are marked in assembly sequence. Assembly of ducting should start with Tag No. XXX.1 and continue accordingly.

# 1.1 Understanding components table (located on system drawing)

COMPONENTS											
Tag#	Fabric	Color	Flow model			Suspension					
			Primary	Placement	Secondary	Туре	Strap length	Material			
350404600025	Combi 70	Black 3004			FabFlow		0	GV			
100.1	Combi 70	Black 3004			FabFlow		0	GV			
100.2	Combi 70	Black 3004	SonicFlow SonicFlow SonicFlow SonicFlow	2:00 3:00 4:00 5:00 6:00	FabFlow	Type 01 AiO	50 mm [2"]	GV			

#### THE CHART SHOWN ABOVE IS AN EXAMPLE

**Tag#:** the unique number for that section, this is the identifying/unique number for that section.

**Tag 3504..##..25:** this part is the FabricAir flow straightener that helps manage turbulence and can be zipped into any joint.

Fabric: the fabric selected for this project.

**Color:** the color selected (standard meaning to select from the standard color chart for that fabric).

Flow model primary: primary dispersion method.

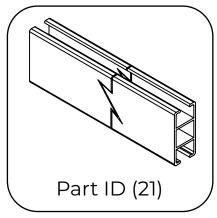
**Placement:** position of the holes; direction of airflow based on looking in the direction of airflow with the air hitting you from behind.

Flow model secondary: FabFlow for permeable fabrics.

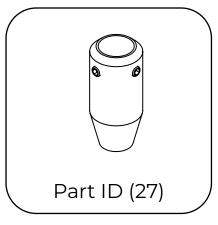
**Suspension type:** the suspension model selected for the project.

**Strap length:** the length of the strap from the top of the duct to the suspension.

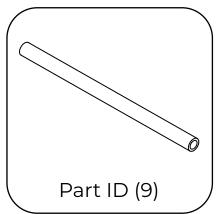
# 1.2 Type 06 suspension components (located on packing lists)



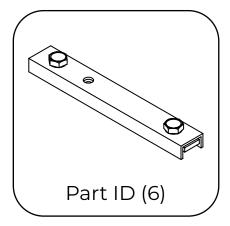
H-Rail profile



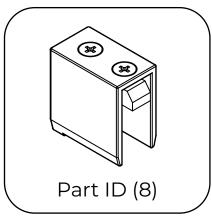
Rod end connector



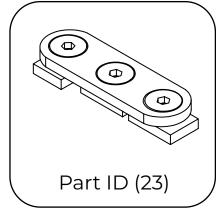
Rod



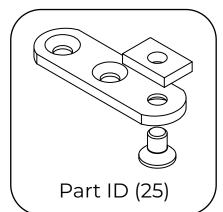
H-Rail connector



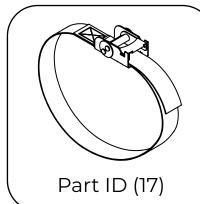
H-Rail endcap



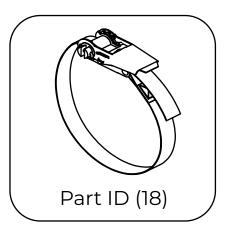
H-Rail tee connector



H-Rail ceiling connector

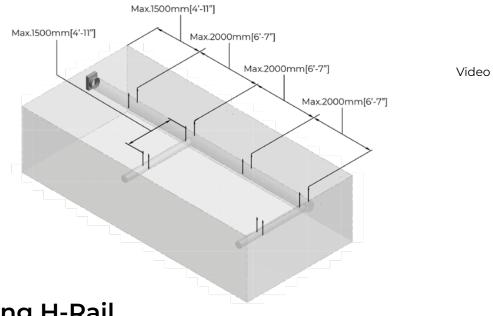


Fixing strap for duct Ø < 508 mm [20"]

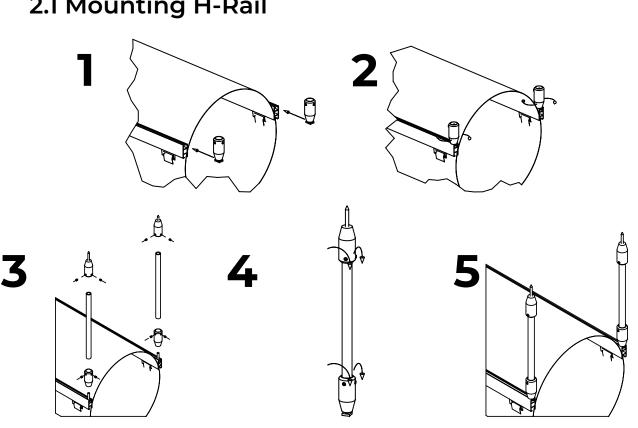


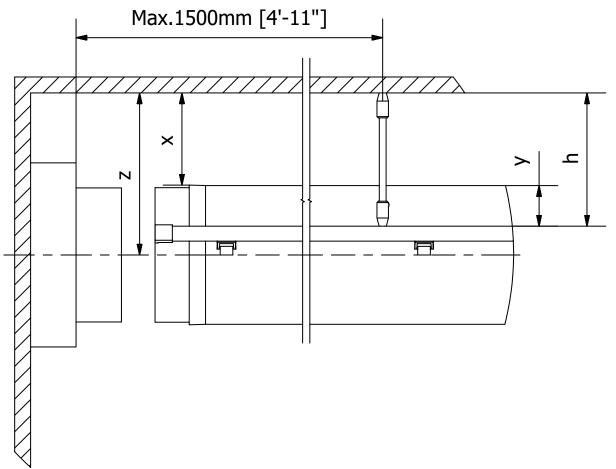
Fixing strap for duct Ø > 508 mm [20"]

### 2.0 SUSPENSION INSTALLATION



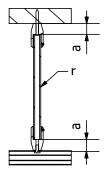
## 2.1 Mounting H-Rail





Rods are fastened to each connector using set screws (3 mm hex key).

Aluminum rods must be cut to length on-site by the contractor/installer.



r = h - 2a h = x - y x = z - 1/2 d a = 22 mm Y classic = 63 mm [2.5"] Y all-in-one = 83 mm [3.25"]

Strap lengths may be extended on Type 06 suspension, as needed to allow ducts to hang more than 50 mm [2"] below ceiling.

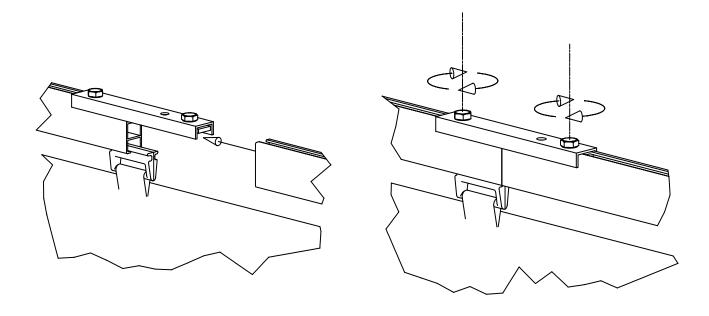
NOTE! Hardware quantities for vertical hangers are calculated based on 2 m [6'-7"] spacing. Installer must request additional hardware if vertical anchor spacing is to be less than 2 m [6'-7"].

Standard strap length for the 3 possible options:

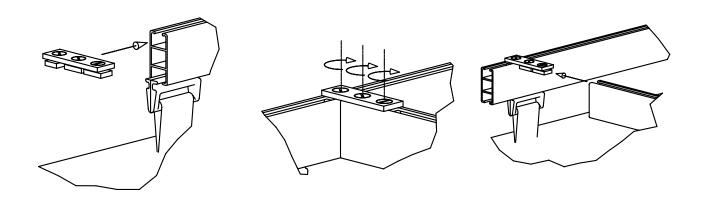
classic: S = 30 mm [1.2"] minimum length;

All-in-One / Internal 360° Hoops: S = 50 mm [2"] minimum length.

### 2.2 Connecting profiles



- · H-Rail pieces are joined together using a metal connector.
- Duct will have sliders to slide into H-Rail at appropriate locations.
- Systems with elbows are provided with factory-bent H-Rail sections, to match the exact angle necessary for supporting the elbow.



- · H-Rail pieces are joined together using a metal connector.
- · Connector secures to H-Rail with hex-bolts (3 mm).
- Duct will have sliders or a bulb edge to slide into H-Rail at appropriate locations.
- · Rails can be bent to the exact angle needed to suit elbows in FabricAir duct system.
- · Aluminum rods must be cut to length on-site by the contractor/installer.

#### 2.3 Branches

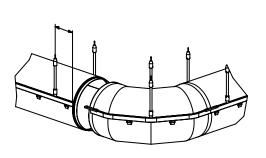
# Top-aligned **Center-aligned Bottom-aligned**

Multiple alignment can also be accomplished with extended straps.

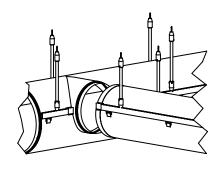
Extended straps must be decided upon prior to manufacturing/order placement

## 2.4 Detailed suspension installation

Use QR code for more detailed information for each type.

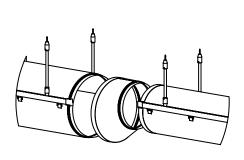


Bendings and elbows All degrees and sizes



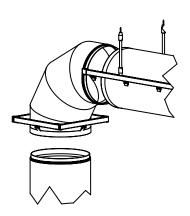
**Branches**Top/center/bottom aligned

Drawings



**Reductions**Top/center/bottom aligned

Drawings



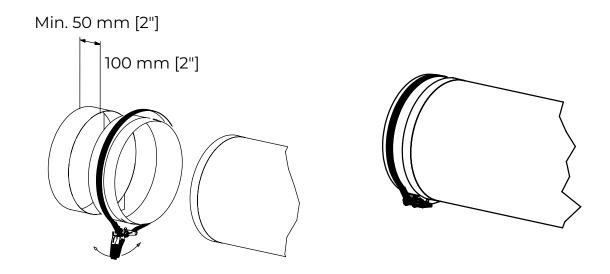
Vertical duct suspension methods

Drawings

Drawings

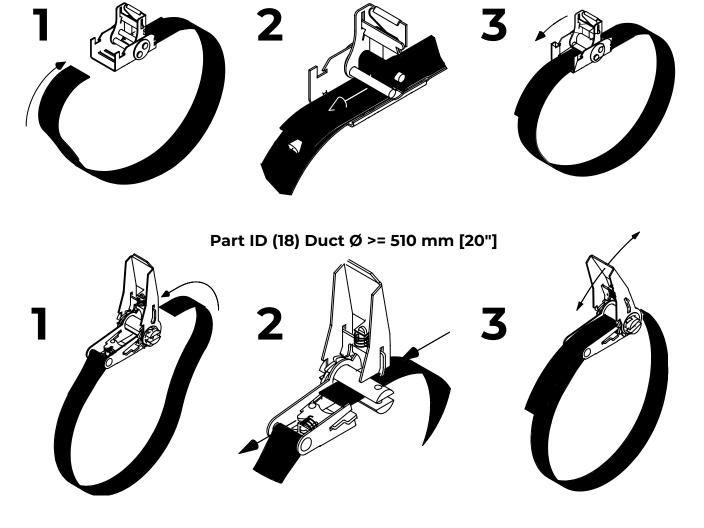
#### 3.0 HANGING THE FABRIC

#### 3.1 Connection to sheet metal part with fixing strap



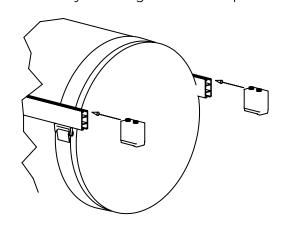
## 3.2 Fixing straps

Part ID (17) Duct Ø < 510 mm [20"]

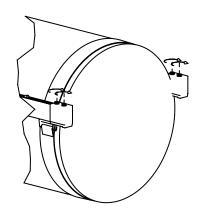


#### 3.3 Installation of duct on H-Rail

Secure duct by inserting H-Rail endcap



Secure H-Rail endcap by turning bolt clockwise





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